

Work Order ID 79005

January-18-12 11:14:41 AM

SHIP TODAY

79005

Page 1

Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Copilot Emergency Cargo Release

Start Date: 18/01/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: M.C.J

Date: 12/01/18

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

5 r2b118

M.C.J 12/01/18

(Signature)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 12-01-18

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5 r2b118

(Signature)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 79005***79005***

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January-18-12 11:14:41 AM

Item ID: D412-704-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Copilot Emergency Cargo Release

Start Date: 18/01/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	• Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-704-011 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MF
12-01-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-18-12 11:14:45 AM

Page 1

Work Order ID: 79005

79005

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 18/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21919-DG5

Purchased

No

100

Each

52.0000

4

8

MS21919-DG5

Clamp

**

SP

Location

Loc Qty

Loc Code

ST306

52

114988

2

118840

25

119638

25

8x

D3207-2

Manufactured

No

120

Each

3.0000

1

2

D3207-2

Bracket

**

SP

Location

Loc Qty

Loc Code

ST202

3

70291

3

2x

D3207-5

Manufactured

No

120

Each

4.0000

1

2

D3207-5

Bracket

**

SP

Location

Loc Qty

Loc Code

ST202

4

70293

4

2x

D3208-1

Manufactured

No

120

Each

18.0000

1

2

D3208-1

Doubler

**

SP 12-01-08

Location

Loc Qty

Loc Code

ST202

18

73467

18

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 79005

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Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 18/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

D3208-11 Manufactured No 120 Each 9.0000 1 2
 ** *SP* ✓
 Filler

Location Loc Qty Loc Code

ST202 9
 67718 9

D3208-3 Manufactured No 120 Each 7.0000 1 2
 ** *SP* ✓
 Pedal Mount Angle

Location Loc Qty Loc Code

ST202 7
 71677 7

D3208-7 Manufactured No 120 Each 5.0000 1 2
 ** *SP* ✓
 Filler

Location Loc Qty Loc Code

ST202 5
 73462 5

D3208-9 Manufactured No 120 Each 3.0000 1 2
 ** *SP* ✓
 Doubler

Location Loc Qty Loc Code

ST202 3
 71031 3

D3214-1 Manufactured No 120 Each 6.0000 1 2
 ** *SP 12-01-18* ✓
 Placard

Location Loc Qty Loc Code

ST202 6
 70304 6

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 79005

79005

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 18/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

D412-704-041

Manufactured No

120

Each

2.0000

1

2

D412-704-041

Pedal Assembly (205/212/214/412)

**

SP

Location

Loc Qty

Loc Code

ST191

2

75360

1

77172

1

1X
1X
2

D412-704-045

Manufactured No

120

Each

5.0000

1

2

D412-704-045

Cable Assembly (212/214/412)

**

SP 12 01-18

Location

Loc Qty

Loc Code

ST223

5

73199

1

74088

2

75895

2

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

Date: 07.08.10